**Data Sheet** 



**Thermal Mass Flow** 

# Metal Seal Digital Mass Flow Controllers and Meters

# **Overview**

Model GF81

Brooks® GF80 and GF81 thermal mass flow controllers (MFCs) and thermal mass flow meters (MFMs) achieve unprecedented performance, reliability, and flexibility in many gas flow measurement and control applications.

At the heart of the GF80 is Brooks' patented 4<sup>th</sup> generation MultiFlo™ capable device. MultiFlo overcomes a long-standing limitation of many thermal MFCs − when changing gas types, a simple correction factor, such as the ratio of heat capacities between the calibration gas and new gas, cannot account for accuracy-robbing viscosity and density differences. The Brooks MultiFlo database is built on thousands of native gas runs to establish correction functions that account for both thermal and physical differences among gases making the GF80 Series among the most accurate and flexible MFCs/MFMs available today.

The Brooks GF80/GF81 Series is the perfect choice for customers who use thermal mass flow controllers or thermal mass flow meters on a variety of gases, who need to change gas type frequently, or who need to re-range while preserving gas measurement and control accuracy. Some examples:

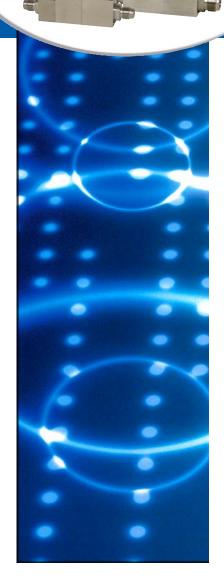
- OEMs will reduce the number of gas and range-specific MFCs that they inventory
- Solar, biotech, CVD, plasma, glass, web coating, nanotechnology, vacuum processing and similar large users of mass flow meters and mass flow controllers will greatly reduce their gas- and range-specific spares inventory
- R&D, research, and laboratory users can quickly change experiment conditions and achieve much better actual process gas accuracy vs. traditional mass flow devices

MultiFlo programming is simple and fast – a new gas and range can be programmed under 60 seconds plus the device can be programmed without removing it from service or disconnecting the device from any process or tool control system.

# **Product Description**

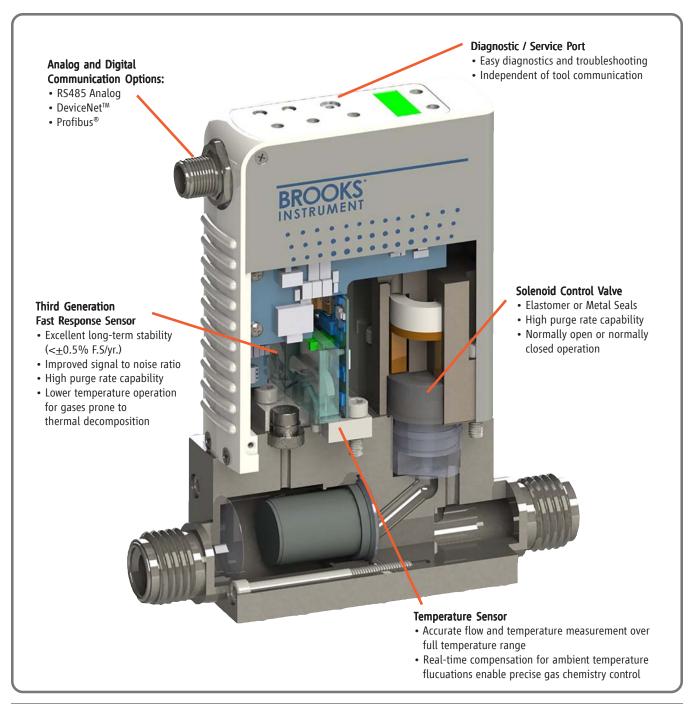
The Brooks GF80/GF81 Series features a corrosion-resistant Hastelloy C-22 sensor for durable, long-term operation. Sub-1 second settling times and 1% of set point accuracy ensure that the GF80/GF81 will provide reliable flow measurement or flow control in demanding gas flow applications. Both GF80 and GF81 achieve excellent internal to external leak integrity for challenging process gases as found in CVD, solar, and other processes. With a wide range of digital and analog I/O options available, the GF80/GF81 represents an extremely powerful, yet easy, upgrade for existing MFCs or MFMs.





Model GF80

# **Features and Benefits**



Features	Benefits	
Metal Seal	High internal to external leak integrity. No periodic replacement of aging seals necessary	
Adaptable Mechanical Configurations	Compact footprint enables easy retrofit to existing systems	
Metrology	Measurement accuracy is traceable to international standards	
MultiFlo Gas and Range Programmabilty with Advanced Diagnostics and User Accessible Service Port	Select new gas calibrations and full-scale ranges without the trouble and cost of removing the mass flow controller from the gas line. Convenient interface to diagnostics port for maximum uptime.	
Corrosion resistant Hastelloy® Sensor	Provides unmatched long-term sensor stability ensuring maximum yield and throughput.	

# **Product Description (Continued)**

## MultiFlo™ Gas and Range Configurability

A major advancement over traditional single point gas conversion factors, Brooks MultiFlo technology delivers up to a three-times improvement in process gas accuracy. This is achieved through advanced gas modeling plus extensive actual gas testing protocols that provide extremely accurate compensation. MultiFlo also allows the device to be quickly and easily configured for another gas and/or flow range without sacrificing accuracy or range-ability. Selecting a new gas automatically creates a new calibration curve, establishes optimized PID settings for dynamic control, compensates for gas density and viscosity effects, and ensures smooth, overshoot-free transitions between flow rates with excellent steady state stability.

Brooks MultiFlo technology offers unparalleled flexibility; a single device can be configured for thousands of different gas and flow range configurations.

Re-programming is simple and fast; a new gas and range can be programmed in under 60 seconds. Brooks provides an enormous gas database to ensure the maximal value of MultiFlo is realized:

- Dramatically reduces inventory or spares expense
- The MFC full scale flow range can be scaled down typically by a factor of 3:1 with no impact on accuracy, turndown or leak-by specifications for tremendous process flexibility
- Native gas calibration is not required
- Maximum flexibility for research applications

# MultiFlo™ Configurator Accessories

MultiFlo kits are available in the following configurations:

778Z010ZZZ	Basic MultiFlo Configurator Kit
A331710003	Cable Assembly 2.5mm
214F027AAA	USB-RS485 converter with DB-9 female
778Z012ZZZ	GFOxx RS485 Analog/Profibus® MultiFlo
	Configurator Kit w/Power Supply 24 Vdc
A331710003	
	Configurator Kit w/Power Supply 24 Vdc

<b>778Z014ZZZ</b>	GF0xx DeviceNet™ MultiFlo	
	Configurator Kit w/Power Supply 24 Vdc	

A331/10003	Cable Assembly 2.5mm
214F027AAA	USB-RS485 converter with DB-9 female
641Z117AAA	Power Supply 24 Vdc with DB-15 female
124Z171AAA	Cable, Power, DeviceNet to DB-15 male

<sup>\*</sup>MultiFlo configurator software is available on the Brooks Instrument website at: <a href="https://www.BrooksInstrument.com/MultiFlo">www.BrooksInstrument.com/MultiFlo</a>



MultiFlo<sup>™</sup> technology allows your GF80 to be programmed for thousands of different gases and flow ranges

# of Platforms	Gf80 Range	Competitor A 2 Models Range	Competitor B 4 Models Range
1	3 - 10	10	1 - 5
2	11 - 30	17.5	6 - 14
3	31 - 92	30	15 - 27
4	93 - 280	55	28 - 38
5	281 - 860	100	39 - 71
6	861 - 2,600	175	72 - 103
7	2,601 - 7,200	300	104 - 192
8	7,201 - 15,000	550	193 - 279
9	15,001 - 30,000	1,000	280 - 754
10	30,001 - 40,000	1,750	755 - 2,037
11	40,001 - 55,000	3,000	2,038 - 5,500
12		5,500	5,501 - 11,000
13		10,000	11,001 - 30,000
14		22,000	30,0001 - 50,000
15		30,000	
16		50,000	

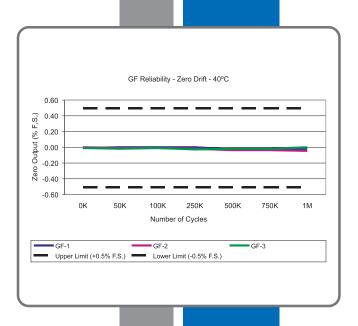
The Brooks Advantage! Fewer platforms means more process flexibility and lower cost of spares.

# **Product Description (Continued)**

### **Advanced Thermal Flow Measurement Sensor**

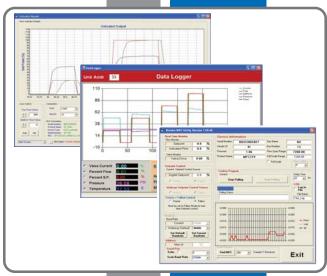
Brooks' proprietary sensor technology combines:

- Improved signal to noise performance for improved accuracy at low setpoints
- Improved reproducibility at elevated temperatures through new isothermal packaging, onboard conditioning electronics with ambient temperature sensing and compensation
- Improved long-term stability through an enhanced sensor manufacturing process
- Highly corrosion resistant Hastelloy C-22 sensor tube
- Optimized temperature profile for gases prone to thermal decomposition



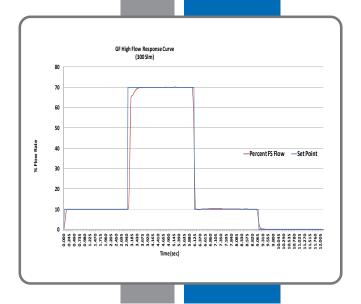
### **Enhanced Diagnostics**

The mass flow controller remains one of the most complex and critical component in gas delivery systems; removing the mass flow controller to determine if it is faulty should be the last resort. In response to this fact, Brooks pioneered smarter mass flow controllers with embedded self test routines and introduced an independent diagnostic/service port to provide the user with access to diagnostic data for troubleshooting without interrupting flow controller operation.



### **Precise Flow Control**

Speed of response and gas stability are often critical requirements for advanced process control applications. GF81 addresses traditional hi-flow control issues such as overshoot/ undershoot and long flow stabilization times with its ultrafast <1 second flow settling time eliminating wasted gas and process variability.



# **Product Applications**

### Solar Cell / CVD

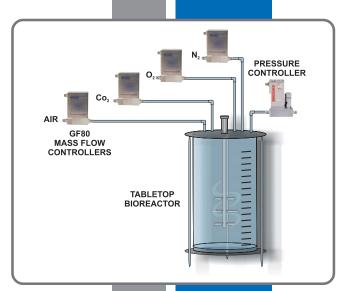
Developed to meet the diverse process requirements for solar cells, fiber optics, and the glass and metal coatings markets, the GF80 and GF81 mass flow controllers offer a single platform solution for diffusion furnaces, thin film deposition, and other difficult applications.

With the GF80/GF81 offering metal seals, this single platform can cover complex gas distribution systems. The MultiFlo feature can minimze costly inventory while providing industry leading actual gas accuracy.

# GF80/GF81 MASS FLOW CONTROLLERS EXHAUST O<sub>2</sub>LO GF81 O<sub>2</sub>HI GF81 N<sub>2</sub> HI DIFFUSION FURNACE

# **Table Top Bioreactors**

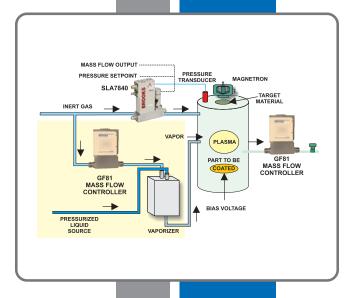
Brooks has earned the leading reputation in controlling gas flows for bioreactor applications. The GF80 mass flow controllers are perfect for controlling dissolved oxygen and pH. The MultiFlo capability can greatly simplify spares inventory and the ordering process. With multiple digital protocol communication options and other advanced features, the GF80 is an ideal device for the bioreactor process.



### Vacuum Processes

Brooks offers many products that deliver exceptional performance for vacuum processes. The GF80/GF81 mass flow controllers are no exception. With high flow and low flow options, several digital communication protocols offerings, and the MultiFlo capability, the GF80/GF81 can serve a wide variety of vacuum porcesses.

With other products like the XacTorr® capacitance manometer and SLA7800 Series pressure controllers, the GF80/GF81 makes Brooks a one-stop-shop for instrumentation in vacuum processes.



# **Product Specifications**

Performance	GF80	GF81	
Full Scale Flow Range (N <sub>2</sub> Eq.)	3 sccm to 55 slm	51 - 300 slm	
Flow Accuracy	±1% S.P. 35-100%, ±0.35% F.S. 2-35% ±1% S.P. 35-100% , ±0.35% F.		
Repeatability & Reproducibility	< ± 0.2% S.P.	0.15% S.P.	
Linearity	± 0.5% F.S. (inclu	uded in accuracy)	
Response Time (Settling Time)	Normally Closed Valve < 1 sec. (within 2% for steps 0-10 through 0-100%)	< 1 second	
Control Range	2-100% 5% - 100%		
MultiFlo	optional	N/A	
Number of Bins	11 bins 4 bins		
Valve Shut Down	< 1% of F.S. <4% of Standard Configuration F.S. @ 30 psig/a		
Zero Stability	< <u>±</u> 0.5% F.S. per year		
Pressure Coefficient	0.03% per psi (0-50psi N <sub>2</sub> )		
Attitude Sensitivity	<0.25% span change @ 90° after rezeroing (N, @ 50 psi)		
Auto Zero:	Optional: (When Auto Zero is enabled the device performs the zero function once every time the set point returns to zero. To accomplish, simply provide a zero set point.)		
Auto shut-off:	The Auto Shut-off feature closes the GF80 valve when the set point drops below 1.5% of full scale	The Auto Shut-off feature closes the GF81 valve when the set point drops below 2% of full scale.	
Available Gases:	MultiFlo Capable	$N_2$ , $H_2$ , Ar, He, $O_2$ , $NH_3$ (consult factory for other gases)	

Ratings

Ratings			
Operating Temperature Range	5-50°C (41-122°F)		
Maximum Operating Pressure*	150 psig (10 bar)	Controller: 75 psig (5 bar) / Meter: 150 psig (10 bar)	
maximum Operating Fressure	150 psig (10 bai)	Controtter. 75 psig (5 bar) / Meter. 150 psig (10 bar)	
Differential Pressure Range*	3-860 sccm = 7-45 psid,	30 - 90 psid	
	861-7200 sccm = 15-45 psid,		
	7201-50000 sccm = 25-45 psid		
	Typical pressure drop, high density gases like Argon		
	gas applications require an additional		
	10 psid differential pressure		
Look Intervity (Esternal)	1,:10:10 atm	a selece He	
Leak Integrity (External)	TXIO 20 dtil	n. cc/sec He	

# Mechanical

Valve Type	Normally Closed, Meter	
Primary Wetted Materials	316 Stainless Steel, Hastelloy C-22, 17-7 PH, 430SS	316 Stainless Steel, Hastelloy C-22, KM45
External Seals	316 Stainless Steel	
Internal Seals/Valve Seat	316 Stainless Steel	
Surface Finish	16μ i	nch Ra

# Diagnostics & Display

Status Lights:	MFC Health, Network Status	
Alarms*:	Sensor Output, Control Valve Output, Over Temperature, Power Surge/Sag, Network Interruption	
Diagnostic / Service Port:	RS485 via 2.5mm jack	

# Compliance

Environmental Compliance:	CE: EN6126: 2006 (FCC Part 15 & Canada IC-subset of CE testing)	
	Safety EN61010-1	
	RoHS	

<sup>\*</sup> Note: Application specific lower supply pressure and/or lower differential pressure operation available through Brooks Customer Special Request (CSR) process.

# **Product Specifications (Continued)**

Electrical Connection Analog I/O	1 x 15-pin Male Sub-D, (A) 0-5 V, 0-10 V, 0-20 mA, 4-20 mA	1 x 15-pin Male Sub-D/ 1 x 9-pin Female Sub-D	1 x M12 with threaded coupling nut (B)
Analog I/O	1 '		
		0-5 V, 0-20 mA, 4-20 mA	
GF80 Power Max./Purge	From +12 Vdc to +24 Vdc: 7 Watt/8 Watt	From +13.5 Vdc to +27 Vdc: 7 Watt/8 Watt	From +11 Vdc to +25 Vdc: 13.6 Watt/15.0Watt
GF81 Power Max./Purge	From +12 Vdc to +24 Vdc: 3.3 Watt/10.2 Watt	From +13.5 Vdc to +27 Vdc: 3.3 Watt/10.2 Watt	From +11 Vdc to +25 Vdc: 3.3 Watt/10.2 Watt
Voltage Set Point Input Specification			
Nominal Range	0-5 Vdc or 0-10 Vdc	0-5 Vdc	N/A
Full Range	0-11 Vdc	0-5.5 Vdc	N/A
Absolute Max.	25 V (witho	out damage)	N/A
Input Impedence	192 k	Ohms	N/A
Required Max. Sink Current	0.00	2 mA	N/A
Current Set Point			
Nominal Range	4-20 mA c	or 0-20 mA	N/A
Full Range	0-22 mA		N/A
Absolute Max.	25 mA (without damage)		N/A
Input Impedence	250 Ohms	125 Ohms	N/A
Flow Output (Voltage) Specifications			
Nominal Range	0-5 Vdc or 0-10 Vdc	0-5 Vdc	N/A
Full Range	(-0.5)-11 Vdc	0-5.5 Vdc	N/A
Min Load Resistance	1 kOhms	1 kOhms	N/A
Flow Output (Current) Specifications			
Nominal Range		or 4-20 mA	N/A
Full Range	0-22 mA (@ 0-20 mA); 3.		N/A
Max. Load	400 Ohms (for supply v	oltage: 12-24 Vdc	N/A
Analog I/O Alarm Ouput**			
Туре	Open C	ollector	N/A
Max. Closed (On) Current	25 mA		N/A
Max. Open (Off) Leakage	1μΑ		N/A
Max. Open (Off) Voltage	30 Vdc		N/A
Analog I/O Valve Override Signal Specificati	ons***		
Floating/Unconnected	Instrument controls valve to	o command set point	N/A
VOR < 1.40 Vdc	Valve	Closed	N/A
1.70 Vdc < VOR < 2.90 Vdc	Valve	Normal	N/A
VOR > 3.20 Vdc	Valve	Open	N/A
Input Impedence	800 k	«Ohms	N/A
Absolute Max. Input	(-25 Vdc) < VOR < 25	Vdc (without damage)	N/A

<sup>\*</sup>There are three (3) RS485 Protocols:

S-Protocol is a RS485 communication based on HART® command set.

L-Protocol is a RS485 communication compatible with legacy Unit® and Celerity® devices.

A-Protocol is a RS485 communication compatible with Aera® mass flow devices.

\*\*The Alarm Output is an open collector or "contact type" that is CLOSED (on) whenever an alarm is active. The Alarm Output may be set to indicate any one of various alarm

<sup>\*\*\*</sup> The Valve Override Signal (VOR) is implemented as an analog input which measures the voltage at the input and controls the valve based upon the measured reading as shown in this section.

# **Electrical Interface Options**

# Base I/O Options

# Analog / RS485 (S, L, and A Protocols)



Pin No.:	Signals:
1	SETPOINT COMMON
2	FLOW OUTPUT (0-5V, 0-10V)
3	ALARM OUT
4	FLOW OUTPUT (0-20mA, 4-20mA)
5	POWER SUPPLY (+12V to +24Vdc)
6	NC
7	SETPOINT INPUT (0-20mA, 4-20mA
8	SETPOINT INPUT (0-5V, 0-10V)
9	POWER COMMON
10	FLOW OUT COMMON
11	NC
12	VALVE OVERRIDE INPUT
13	RESERVED
14	RS485B
15	RS485A

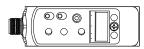
# Profibus



Pin No.:	Signals:
1	SETPOINT COMMON
2	FLOW OUTPUT (0-5V)
3	ALARM OUT
4	FLOW OUTPUT (0-20mA, 4-20mA)
5	POWER SUPPLY (13.5-27V)
6	NC
7	SETPOINT INPUT (0-20mA, 4-20mA)
8	SETPOINT INPUT (0-5V)
9	POWER COMMON
10	FLOW OUT COMMON
11	NC
12	VALVE OVERRIDE INPUT
13	RESERVED
14	NC
15	NC

Pin No.:	Signals:
1	NC
2	NC
3	RXD/TXD - B - red wire
4	NC
5	Ground
6	+5Vdc
7	NC
8	RXD/TXD - A - green wire
a	NC.

# DeviceNet

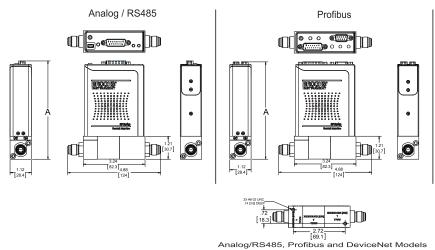


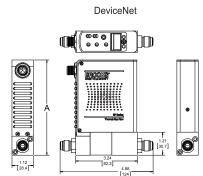
Pin No.:	Signals:
- 1	DRAIN
2	V+ (11-25 Vdc)
3	V-
4	CAN-H
5	CAN-L



# **Product Dimensions**

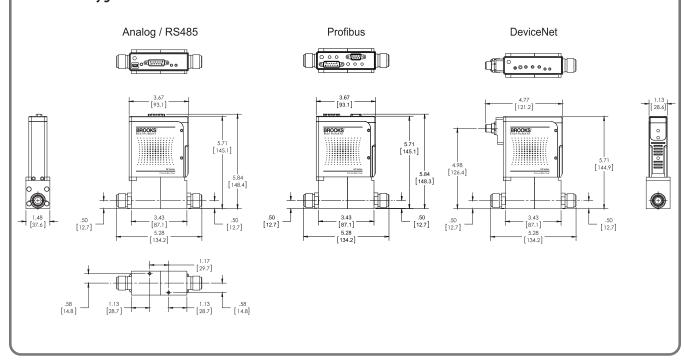
# **GF80 Configurations**





	Dim "A" in [mm]
Analog / RS485	5.16 [131.1]
Profibus	5.11 [129.8]
DeviceNet	5.00 [127]

# **GF81** Configurations



# Model Code - GF80

Code [	Description	Code Option	Option De	scrintion												
l.	Base Model Code	GF080		ge Flow (0-55	slpm)											
II.	Configurability	C		pable. Standa o Capable. Sp				be selected	d							
III.	Special Application	XX	Standard													
IV.	Valve Configuration	C	Normally C Meter (No \													
٧.	Gas or SH MultiFlo Bin	XXXX XXXX		s Code & Ran	ao io "00	14" — Argo	n and "010	11" – 10 clr	·m							
٧.	das di shi mullirlo dili	SH40 010C		onfiguration #												
		SH41 030C	Standard Co	onfiguration #	<del>4</del> 41, 11-30	sccm Nitro	gen Éguival	lent (0° C F	Reference)							
		SH42 092C SH43 280C	Standard Co	onfiguration #	#42, 31-92 #43 93-390	sccm Nitro	gen Equival	lent (0° C F	Reference)							
		SH44 860C	Standard Co	Standard Configuration #43,93-280 sccm Nitrogen Equivalent (0° C Reference)  Standard Configuration #44, 281-860 sccm Nitrogen Equivalent (0° C Reference)  Standard Configuration #45, 861-2600 sccm Nitrogen Equivalent (0° C Reference)												
		SH45 2.6L		Standard Configuration #45, 861-2600 sccm Nitrogen Equivalent (0° C Reference) Standard Configuration #46, 2601-7200 sccm Nitrogen Equivalent (0° C Reference)												
		SH46 7.2L SH47 015L		Standard Configuration #46, 2601-7200 sccm Nitrogen Equivalent (0° C Reference) Standard Configuration #47, 7201-15000 sccm Nitrogen Equivalent (0° C Reference)												
		SH48 030L		onfiguration i												
		SH49 040L		onfiguration #												
		SH50 055L	Standard Co	onfiguration #	<sup>‡50</sup> , 40001	-55000 scc	m Nitrogen	Equivalen	t (0° C Ref	erence)						
VI.	Fitting	VX	1/4" VCR													
VII.	Downstream Condition	N V	Atmosphere Vacuum	5												
		P	Positive Pressure													
VIII.	External Seals, Valve Seat	S	Seal Metal	Seat Metal (	316 SS)											
IX.	Communications / Connector	P5		nalog (Input		+ Ω Ε \/)•	O Din Foma	lo D conn	/ 1E Din M	alo D conn						
IA.	Communications / Connector	PO		nalog (Input							conn.					
		P4	Profibus / A	nalog (Input	4-20 mA; 0	utput 4-20	mA); 9-Pin	Female D	conn. / 15-							
		S5 S1		otocol)/Analog						sol)						
		50		otocol)/Analog otocol)/Analog (												
		54	RS485 (S-Pro	otocol)/Analog	(Input 4-20 n	nA; Output 4	-20 mA); 15	-Pin Male D	(Brooks® Pro	otocol)						
		L5 L1		otocol)/Analog (												
		LO	RS485 (L-Pro	otocol)/Analog ( otocol)/Analog (	Input 0-10 v	A: Output 0-1	1-20 mA): 15	-Pin Male D	(Celerity®/Le	gacy Protoco	ol)					
		L4		otocol)/Analog (	Input 4-20 n	nA; Output 4	-20 mA); 15	-Pin Male D	(Celerity®/Le	gacy Protoco						
						Devicenet :	Standard Co	onfiguratioi	Poll IO	rs Poll IO	Poll IO	External				
					Power On	Full Scale	Full Scale	Full Scale	Instance	Instance	State	Baud				
		20	1/0	Connector	State	Setting	Setting	Setting		Consumer		Rate				
		D0 D1		5 Pin Micro 5 Pin Micro	Idle Idle	Count Count	Integer Integer	6000h 6000h	21	7	Executing Executing	500KB 500KB				
		D2		5 Pin Micro	Idle	SCCM	Float	7FFFh	13	19	Executing	500KB				
		D3		5 Pin Micro	Idle	Count	Integer	6000h	22	7	Executing	500KB				
		D4 D5		5 Pin Micro 5 Pin Micro	Idle	Count Count	Integer Integer	6000h 6000h	22 6	8	Executing Executing	500KB 500KB				
		D6		5 Pin Micro	Idle	Count	Integer	7FFFh	3	7	Executing	500KB				
		D7 D8		5 Pin Micro 5 Pin Micro	Idle Idle	Count	Integer	7FFFh 6000h	6	8 7	Executing	500KB 500KB				
		D8		5 Pin Micro		Count Count	Integer Integer	6000h	2	7	Executing Executing	500KB				
		DA	DeviceNet	5 Pin Micro	Idle	Count	Integer	7FFFh	22	7	Executing	500KB				
		DB		5 Pin Micro	Idle	Count	Integer	6000h	22	8	Executing Idle	500KB 500KB				
		DC DD		5 Pin Micro 5 Pin Micro	Idle Executing	Count Count	Integer Integer	7FFFh 7FFFh	3 22	7 8	Executing	500KB				
		DE	DeviceNet	5 Pin Micro	Executing	Sccm	Float	6000h	15	19	Executing	500KB				
		DX	DeviceNet	5 Pin Micro	lo be defir	ed by CSR										
X.	Customer Special Request	XXXX	Customer S	pecial Reques	t Number											
XI.	Auto Shut-Off	A X		Off (Included) Off (Not Inclu												
VII	At. 7															
XII.	Auto Zero	X		Not Included)	1											
XIII.	Reference Temperature	00C	0°C Referer													
		15C 20C	20°C Refere													
		70F		erence / 70°F	Reference											
		•														

# Example Model Code

	II	III	IV		V		VI	VII	VIII	IX		Х	ΧI	XII		XIII
GF080	С	XX	С	-	0013300C	-	T2	Α	S	P5	-	XXXX	Х	Х	-	20C

# Model Code - GF81

	escription	Code Option												
l.	Base Model Code	GF081	Metal/Hi-flow (51-300 slpm N <sub>2</sub> Eq)											
II.	Configurability	Х	Specific Gas & Range Required											
III.	Special Application	XX	Standard											
IV.	Valve Configuration	C	Normally Closed Valve											
		M	Meter (No Valve)											
٧.	Gas or Range	XXXX XXXX	Specific Gas Code & Range, example: "0007" = Hydrogen and "200L" = 200 slpm											
VI.	Fitting	V1	1 -1/2" body width, 1/2" VCR, 134.2 mm											
VII.	Downstream Condition	Α	Atmospheric											
		V P	acuum ositive Pressure											
		-												
VIII.	External Seal/Valve Seat	S	Metal Seal/Metal Seat											
IX.	Communications/	P5	Profibus/Analog (Input 0-5 V; Output 0-5 V); 9-Pin Female D conn./15-Pin Male D conn.											
	Connector	PO DA	Profibus/Analog (Input 0-20 mA; Output 0-20 mA); 9-Pin Female D conn./15-Pin Male D conn.											
		P4 L5	Profibus/Analog (Input 4-20 mA; Output 4-20 mA); 9-Pin Female D conn./15-Pin Male D conn.  RS485 (L-Protocol)/Analog (Input 0-5 V; Output 0-5 V); 15-Pin Male D (Pin alignment with Brooks® SLA SII)											
		LI												
		LO	RS485 (L-Protocol)/Analog (Input 0-20 mA; Output 0-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII)											
		L4	RS485 (L-Protocol)/Analog (Input 4-20 mA; Output 4-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII)											
		A5	RS485 (A-Protocol)/Analog (Input 0-5 V; Output 0-5 V); 15-Pin Male D (Pin alignment with Brooks® SLA SII)											
		A1	RS485 (A-Protocol)/Analog (Input 0-10 V; Output 0-10 V); 15-Pin Male D (Pin alignment with Brooks® SLA SII)											
		A0 A4	RS485 (A-Protocol)/Analog (Input 0-20 mA; Output 0-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII) RS485 (A-Protocol)/Analog (Input 4-20 mA; Output 4-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII)											
		S5	RS485 (A-Protocol)/Analog (Input 0-5 V; Output 0-5 V); 15-Pin Male D (Pin alignment with Brooks® SLA SII)											
		S1	RS485 (S-Protocol)/Analog (Input 0-10 V; Output 0-10 V); 15-Pin Male D (Pin alignment with Brooks® SLA SII)											
		50	RS485 (S-Protocol)/Analog (Input 0-20 mA; Output 0-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII)											
		54	RS485 (S-Protocol)/Analog (Input 4-20 mA; Output 4-20 mA); 15-Pin Male D (Pin alignment with Brooks® SLA SII)											
			DeviceNet Standard Configuration Parameters											
			Power On   Full Scale   Full Scale   Full Scale   Instance   Instance   State   Baud											
			1/O Connector State Setting Setting Producer Consumer Transition Rate											
		DO	DeviceNet 5 Pin Micro Idle Count Integer 6000h 2 7 Executing 500KB											
		D1	DeviceNet 5 Pin Micro Idle Count Integer 6000h 21 7 Executing 500KB											
		D2	DeviceNet 5 Pin Micro Idle SCCM Float 7FFFh 13 19 Executing 500KB											
		D3 D4	DeviceNet 5 Pin Micro   Idle   Count   Integer   6000h   22   7   Executing   500KB   DeviceNet 5 Pin Micro   Executing   Count   Integer   6000h   22   8   Executing   500KB											
		D5	DeviceNet 5 Pin Micro Idle Count Integer 6000h 6 8 Executing 500KB											
		D6	DeviceNet   5 Pin Micro   Idle   Count   Integer   7FFFh   3   7   Executing   500KB											
		D7	DeviceNet 5 Pin Micro Idle Count Integer 7FFFh 6 8 Executing 500KB											
		D8	DeviceNet 5 Pin Micro Idle Count Integer 6000h 3 7 Executing 500KB											
		D9 DA	DeviceNet 5 Pin Micro Executing Count Integer 6000h 2 7 Executing 500KB  DeviceNet 5 Pin Micro Idle Count Integer 7FFFh 22 7 Executing 500KB											
		DB	DeviceNet 5 Pin Micro   Idle   Count   Integer 7FFFh   22   7   Executing 500KB     DeviceNet 5 Pin Micro   Idle   Count   Integer 6000h   22   8   Executing 500KB											
		DC	DeviceNet 5 Pin Micro Idle Count Integer 7FFFh 3 7 Idle 500KB											
		DD	DeviceNet 5 Pin Micro Executing Count Integer 7FFFh 22 8 Executing 500KB											
		DE	DeviceNet 5 Pin Micro Executing Sccm Float 6000h 15 19 Executing 500KB											
		DX	DeviceNet   5 Pin Micro   To be defined by CSR											
X.	Customer Special Request	XXXX	Customer Special Request Number											
XI.	Auto Shut-Off	Α	Auto Shut-Off (Included)											
		Х	Auto Shut-Off (Not Included)											
XII.	Auto Zero-Off	Х	Auto Zero (Not Included)											
XII.	Reference Temperature	00C	O Deg C Reference											
		15C	15 Deg C Reference											
		20C	20 Deg C Reference											
		70F	21.1 Deg C/70 Deg F Reference											

# **Example Model Code**

		II	III	IV		V		VI	VII	VIII	IX		Х	XI	XII		XIII
GF0	31	Х	XX	С	-	0013 100L	-	٧1	Α	5	P5	-	XXXX	Α	Х	-	00C

# **Brooks Service and Support**

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration and is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards. *Visit www.BrooksInstrument.com to locate the service location nearest to you.* 

### START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

### **CUSTOMER SEMINARS AND TRAINING**

Brooks Instrument can provide customer seminars and dedicated training to engineers, end users, and maintenance persons. *Please contact your nearest sales representative for more details.* 

Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice.

### **TRADEMARKS**

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